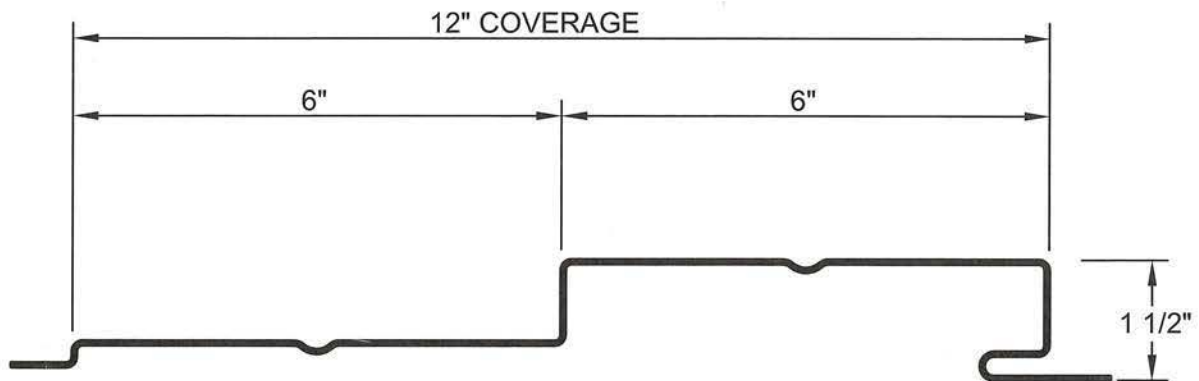
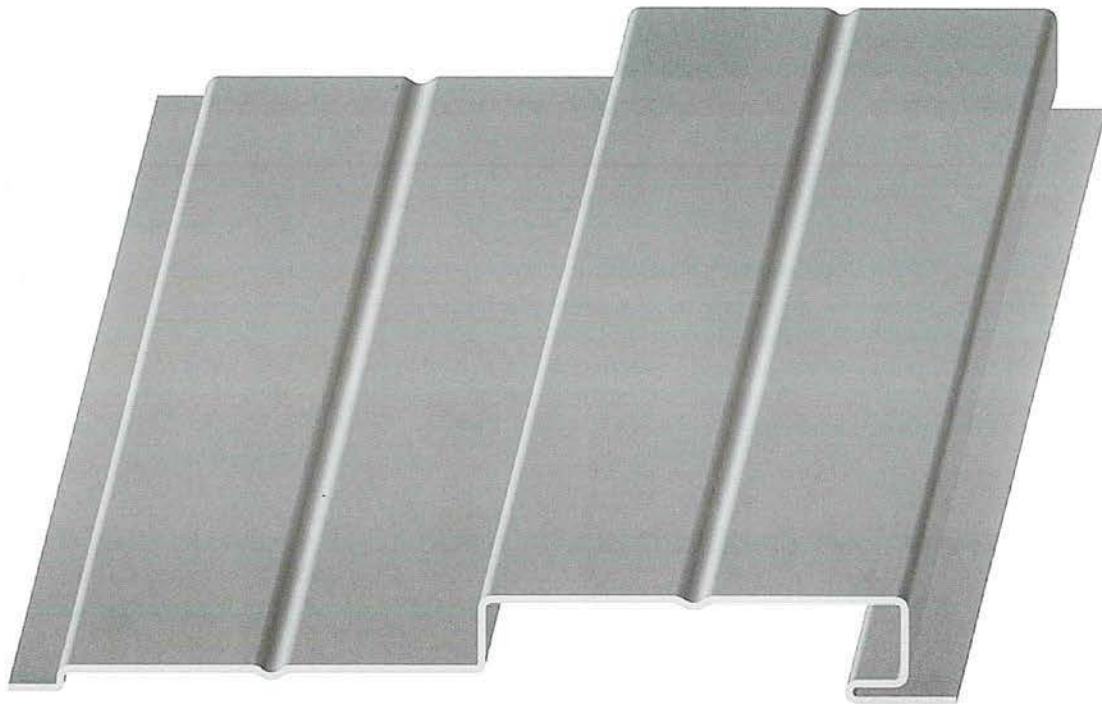


FLEXOSPAN



FE-66

FE-66 is a concealed fastener panel with a 12" coverage but is recessed every 6" to give a shadow effect. FE-66 can be used in combination with FLEXOSPAN FL-24 liner panel for an insulated system or can be used uninsulated. When used in combination with the FE-12 panel some very interesting effects can be created. The FE-66 panel is standard in 24 ga. through 18 ga. G-90 galvanized steel and coated with Kynar/Hylar®, 4 mil. Flexshield, or siliconized polyester finishes.

SPECIFICATION DATA SHEET - SIDING PANELS SECTION 07400

PART 1 GENERAL – Architectural Wall Panels

1.1 PERFORMANCE AND DESIGN REQUIREMENTS FOR WALL SYSTEMS

- A. Wall Panels: Steel panels shall be designed in accordance with the AISI Cold-Formed Steel Design Manual and local building codes as applicable.
- B. Framing members and their connections shall be designed in accordance with AISC, AISI, and LGSI design specifications and local building codes as applicable.

1.2 STORAGE AND HANDLING

- A. Store all material and accessories above ground on well skidded platforms.
- B. Store inside or under breathable waterproof covering. Provide proper ventilation to panels to prevent condensation buildup between each panel. Elevate one end of bundles while being stored.

PART 2 PRODUCTS – Architectural Wall Panels

Materials furnished under this specification data sheet shall be the items checked in the gauge circled.

A. 07 42 13 Metal Wall Panel:

- FE-66 - 24, 22, 20, 18 Gauge
- FE-12 with stiffener - 22, 20, 18 Gauge
- FE-12 no stiffener - 20, 18 Gauge

Painted Steel with G-90 Galvanizing or Galvalume Coated Wall Panel:

- Vinyl Plastisol (FLEXSHIELD)
- Kynar 500® / Hylar5000® - Fluorocarbon
- Siliconized Polyester

Color:

- Flexospan Standard Color
- Custom Color - Special ordered with a minimum quantity requirement.

Unpainted Wall Panel:

- Acrylic-Coated Galvalume Steel
- Stainless Steel – 22 Gauge

PART 3 EXECUTION – Architectural Wall Panels

3.1 INSTALLATION

- A. Install in accordance with Flexospan's Standard Details. (www.Flexospan.com)
- B. Formed closed cell polyethylene profile closures, glued rib side, eave and opening edges.
- C. Concealed fastener exterior panels shall be positive fastened only, no clip-type fastening shall be permitted. When fastened directly to structural steel, panels shall be attached with No. 14 by 1 inch (25 mm) self-tapping screws. When used in conjunction with a FL-24 liner panel and sub-girt, the exterior panel shall be attached using No. 14 by 3/4 inch (19 mm) sheet metal screws, or 12/14 by 1 inch (15 mm) TEK 3 self-drilling screws.
- D. Remove strippable film immediately upon erection of panels or flashings.



www.flexospan.com

800.245.0396 • Fax 724.376.3864
253 Railroad Street • Box 515 • Sandy Lake, PA 16145